

BRUTUS® - G

Gas/Brazing
Blue flux coating

For all ferrous and non-ferrous metals, exceptionally good for high strength joints (Except white metals).

FEATURES

- Very high strength 100,000 psi
- Easy to use
- Silver content aids wetting
- Low melting temperature
- Durable flux coating
- Very thin flowing
- Work hardens
- Minimum preparation
- Easy to machine non-peeling

CHARACTERISTICS

BRUTUS-G produces the very highest strength thin joints for repairing machinery and equipment. This alloy has an excellent wetting action and is thin flowing. Since no special preparation is necessary, **BRUTUS-G** is ideal for the most difficult maintenance repair jobs where crack-free results are essential. Strongest joints are only .003 inches thick.

BRUTUS-G can also be used to build up surfaces and its deposits will work harden, producing a low friction durable surface.

APPLICATION

7 Clean joint thoroughly and cover butt or thin joints with **BRUTUS FLUX**. Heat entire joint to dull red and continue heat until alloy penetrates. Do not melt base metal. To form bead, use low torch angles and apply alloy one drop at a time.

TECHNICAL

Use neutral flame

Temperature: 1575°F (857°C)

Sizes:

Inches:	1/16	3/32	1/8
(mm):	(1.6)	(2.4)	(3.2)

Use with **BRUTUS FLUX**.